



Review Article

AN UPDATED REVIEW ON SCENARIO OF HERBAL DRUGS AND FORMULATIONS IN THE UPLIFTMENT OF INDIAN PHARMACEUTICAL INDUSTRYPriyanka.C^{1*}, Kishor.M.R², Mekkanti Manasa Rekha³, Rinku Mathappan⁴.^{1*,2.} Department of Pharmacy Practice, Gautham College of Pharmacy, RT Nagar , Bangalore , Karnataka, India.³Assistant Professor, Department of Pharmacy Practice, Gautham College of Pharmacy, RT Nagar , Bangalore , Karnataka, India.⁴Professor and Principal, Department of Pharmacognosy, Gautham College of Pharmacy, R.T Nagar, Bangalore, Karnataka, India.

Article History:	Abstract
Received on: 10-07-2019 Revised on : 19-10-2029 Accepted on : 25-10-2019	India is a large country with diverse geoclimatic bio diversity. There are so many herbs in India that are really useful to herbal drugs currently using in the Indian pharmaceutical industry also. Indian population using herbal medicines from early thousands of centuries, with their cultural acceptance, safety, lesser side effects, and efficacy, nowadays based on therapeutic effects 50 categories of the drug have been described as laxatives, anti-diarrhea, anti-hemorrhoid, appetizers, digestive stimulants, anti-emetic, anti-pyretic, anti-inflammatory, anti-pruritic, anti-asthmatic, anti-epileptic, anti-helminthic, analgesics, sedatives, promoter of strength, complexion, voice, semen and sperm, breast milk secretion, fracture and wound healing, destroy of kidney stones, etc. the ayurvedic herbs such as tulsi, cinnamon, black pepper, dry ginger, and raisins and regular yoga are potent aids to increase the body's immunity against harmful viruses. So the Indian government has taken numerous actions to develop herbal drugs. The number of Indian pharmaceutical companies has going through herbal drugs and formulation.
Keywords: Herbal medicine, Indian economy, ayurvedic medicines, pharmaceutical industries.	

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INTRODUCTION

Herbal medicine system has primarily practiced in India has been known from early 5000 years. India has a rich tradition of herbal medicine, which has recorded from Ayurveda. The first and most famous treaties of Ayurveda are Charakasamhita and Sushrutasamhita [5]. Herbal products dominated in India as Materiamedica which made extensive use of flower, fruit, leaves, bark, root, tubers, and juices.

80% of the people in India still rely on a traditional system of medicine based on herbal drugs. Most of the Indian population use herbal drugs regularly as spices, home remedies, health foods as well as over the counter (OTC) as self medication or also drugs prescribed in allopathic treatments [7]. Herbal formulations means "a dosage form consisting of one or more herbs in specified quantities to provide specific nutritional, cosmetic benefits meant for use to diagnose treat, migrate disease of human beings or animals and/or to alter the structure or physiology of human beings or animals. Herbal medicinal products are any medicinal products exclusively containing as active substances that is

one or more herbal substances with one or more herbal preparations [8].

HERBAL DRUG FORMULATIONS

Herbal preparations are obtained by subjecting herbal substances such as extraction, distillation, expression, fractionation, concentration or fermentation. These include comminuted or powdered herbal substances, tinctures, extracts, essential oils, expressed juices and processed exudates. Herbal substances are precisely defined by the plant part used and the botanical name according to the binomial system (genus, species, variety and author). All mainly whole, fragmented or cut plants, plants parts, algae, fungi, lichen in an unprocessed, usually dried form but sometimes fresh [10]. The term markers is used in herbal drug formulations, this can be defined constituents or groups of constituents of herbal substance, a herbal medicinal product which are of interest for control purpose independent of whether they have any therapeutic activity. Markers serve to calculate the quantity of herbal substances and herbal preparations in herbal medicinal product if the marker has been quantitatively determined in the herbal substance or herbal preparations. There are two types of markers a) Active marker: are constituents or group of constituents which are generally accepted to contribute to the therapeutic activity. b) Analytical marker: are constituents or group of constituents that serve for analytical purpose [12].

CHARACTERIZATION OF HERBAL DRUGS [5]

- Design and development consideration
- Pharmacopoeia tests and acceptance criteria
- Periodic/skip testing
- Release versus shelf-life acceptance criteria
- In-process tests
- Alternative procedures
- Evolving technologies
- Reference standard
- Statistical concepts

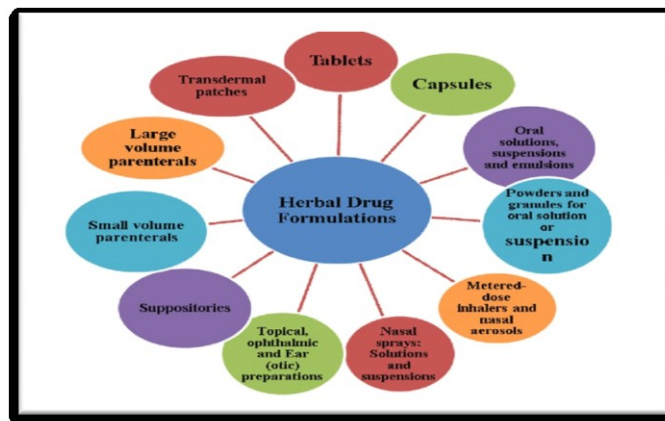


Figure 01: Herbal drug formulations [1,2]

CURRENT STATUS OF HERBAL DRUGS AND FORMULATIONS IN INDIA

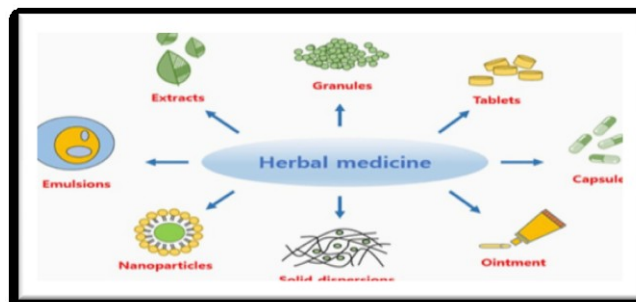


Figure 0: Representing the different types of formulations of Herbal Medicines [4].

Table 01: Representing the complete information regarding herbal drug formulations [5,6]

RAW HERBS	HERBAL EXTRACTS	FORMULATIONS
1. Acacia	1. Amla juice powder	1. Amla juice
2. Ajwain	2. Arjuna dry extract	2. Basil oil (Methyl Chavicol type)
3. Amalaki	3. Ashwagandha dry extract	3. Belladonna Tincture
4. Amaltas	4. Bassant dry extract	4. Black pepper oil
5. Amra	5. Belladonna dry extract	5. Caraway oil
6. Anantmula	6. Belladonna soft extract	6. Cardamom oil
7. Arjuna	7. Bhibhitaki aqueous extract	7. Cassia oil
8. Artemisia	8. Bhuiamla dry extract	8. Castor oil
9. Ashwagandha	9. Brahmi extract	9. Cinnamon Bark oil 10.
10. Asoka	10. Coleus dry extract	Cinnamon leaf oil 11. Clove bud
11. Asthisamhrta	11. Garcinia aqueous extract	oil
12. Bakuci	12. Ginkgo dry extract	12. Clove leaf oil
13. Bala	13. Ginseng dry extract	13. Clove stem oil
14. Bassant	14. Gudmar dry extract	14. Coconut oil
15. Belladonna leaf	15. Gugulipid	15. Coriander oil
16. Bhibhitaki	16. Haridra dry extract	16. Cumin oil
17. Bhringraj	17. Haritaki aqueous extract	17. Dill seed oil
18. Bhuiamla	18. Haritaki extract	18. Eucalyptus oil
19. Birmi	19. Ivy leaf dry extract	19. Ginkgo tablet
20. Brahmi	20. Kalmegh dry extract	20. Guar gum
21. Coleus	21. Kunduru dry extract	21. Gugulipid tablets
22. Daruharidra roots	22. Malt extract	22. Hydrogenated castor oil
23. Daruharidra stems 24.	23. Mandukaparanidry extract	23. Ipecac Tincture
Draksha	24. Opium	24. Lavender oil
25. Ergot	25. Senna dry extract	25. Lemon grass oil
26. Garcinia	26. Sunthi extract	26. Lemon oil
27. Ginkgo leaf	27. Tulasi dry extract	27. Lime oil
28. Ginseng	28. Valerian dry extract	28. Mentha oil
29. Gokhru	29. Vasaka extract	29. Menthaarvensis oil 30.
30. Gudmar	30. Yasti dry extract	Nutmeg oil
31. Guduchi		31. Opium powder
32. Guggul resin		32. Papain
33. Haridra		33. Peppermint oil
34. Haritaki		34. Prepared ergot
35. Hingu		35. Rosemary oil
36. Ispaghula husk		36. Sarpagandha powder
37. Ivy leaf		37. Sarpagandha tablets
38. Janglihaldi		38. Senna tablets
39. Jatamansi		39. Shellac
40. Kalmegh		40. Starch
41. Kasni		41. Tea tree oil
42. Kaunch		42. Thyme oil
43. Kunduru		43. Tolu balsam
44. Kutki		44. Tragacanth
45. Lasuna		
46. Lavang		
47. Lodhra		
48. Mandukaparni		

49. Manjistha		
50. Maricha		
51. Methi		
52. Mirch		
53. Nagakesar		
54. Neem		
55. Nirgundi		
56. Noni		
57. Pippali large		
58. Pippali small		
59. Punarnava		
60. Puskara		
61. Sahajana leaf		
62. Sahajana stick		
63. Sarpagandha		
64. Saunf		
65. Senna leaf		
66. Senna pods		
67. Shankhpushpi		
68. Shatavari		
69. Shati		
70. Sunthi		
71. Tulasi		
72. Valerian root		
73. Vasaka		
74. Vidanga		
75. Vijayasara		
76. Yasti		

CURRENT SCENARIO OF PHARMACEUTICAL INDUSTRIES IN INDIA

The Indian pharmaceutical industries came into existence in 1901. Bengal chemical and pharmaceutical company started its initial operation in Calcutta, after that the developing with several stages largely in accordance with government policies. The world’s largest industry is pharmaceutical industry due to worldwide revenues amounted to over 1,310.0 billion rupees and USD55billion equal to 41580000000.0indian rupees. Top Indian pharmaceutical industries like Ran Baxy, DRL, CIPLA, and Dabur have established their presence. The Indian pharmaceutical industry has become dawning of Indian economy [8].

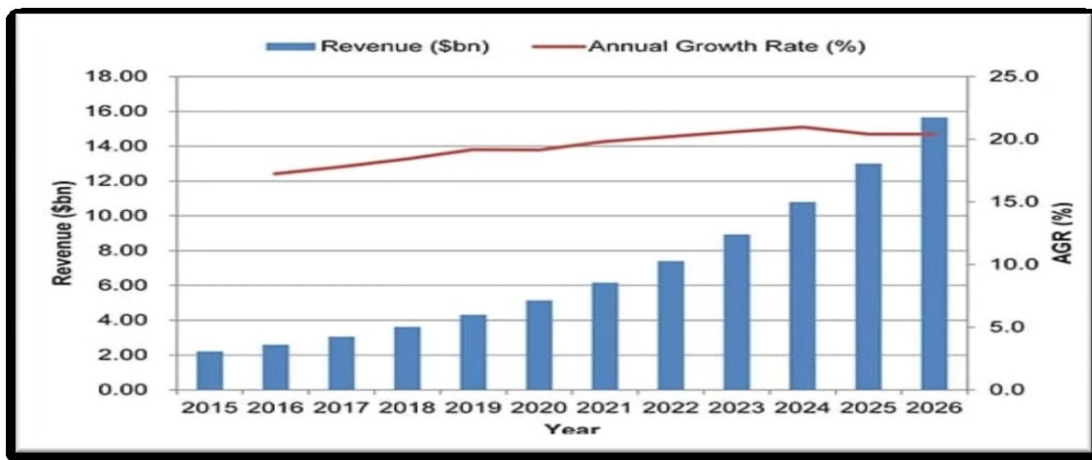


Figure 03: Representing the Graphical Representation of upliftment of Indian Pharmaceutical Industry (example of Cardiovascular Drugs Market) [7]

TO UPLIFT THE INDIAN HERBAL PHARMACEUTICAL INDUSTRY [8, 9]

- The central government has decided to commission a study on what needs to be done for boosting Indian systems of medicine.
- The idea is to help the herbal drug manufacturing industry and to raise its export revenue to the same high level as exist for allopathic medicines.
- The department of AYUSH in the union health ministry is set to commission a detailed study by a market research agency or consultant. It will assess demand and supply for medicinal plants in India and in international markets, update the data on cultivation of such plants, the land available and required, and the data on production.
- The national medicinal plant board is to oversee the project. It will then create a policy framework based on the data, to provide the needed infrastructure, incentives and other mechanisms. Later, the government might consider creating special economic zones to promote the sector.
- Companies such as Himalaya Zandu, Charak and Dabur are likely to benefit; so herbal plants.
- The terms of reference will include evaluating various business and licensing models, as well as agreements between major companies and farmers of herbal plants.
- Incentivizing and facilitating production, an effective licensing system and proper data and mechanism will push up exports of herbal material and medicines.
- It is difficult to quantify the market for traditional Indian systems of medicines, as many practitioners formulate and dispense their own recipes. Even so annual turnover of products manufactured by large companies is estimated at around \$300million a year. There appear to be about 250,000 registered medical practitioners of the ayurvedic system.
- India, after china, is the largest producer of medicinal plants. The top export destinations for Indian herbal medicines include America, Britain, Germany, Japan and Spain.
- In recent years, there has been a significant upsurge in the industrial demand for medicinal plant resources, due to worldwide buoyancy in the sector engaged in production of herbal

health care formulations, herbal based cosmetic supplements.

Table 02: Representing the Herbal Research Institutes/Centers in India [6,7]

Name of the institute/center	Situated/ place
1. CCRAS(central council for research in Ayurveda and siddha)	New Delhi
2. RRL(Regional research laboratory)	Jammu-Tawi
3. NBRI(National botanical research institute)	Lucknow
4. Gujarat Ayurveda university	Jamnagar
5. Bhavan's SPARC	Mumbai
6. National institute of Ayurveda	Jaipur
7. ACARTS	Mumbai
8. Aryavaidyashala	Kottakal
9. Interdisciplinary school of health sciences	Pune
10. Banaras Hindu university	Vanarasi
11. CIMAP(Central institute for medicinal and aromatic plants)	Lucknow
12. ICMR(Indian council for medical and research)	New Delhi
13. National medicinal plants	New Delhi
14. Indian drug manufactures	Mumbai
15. Regional medical research Centre	Belgaum

16. PERD Centre (pharmaceutical education and research development)	Ahmadabad
17. CCRUM(Central council for research in Unani Medicine)	New Delhi
18. NISCOM (National institute of science communication)	New Delhi
19. IMPCOPS (Indian medical Practitioners co-operative pharmacy and stores Ltd.)	Chennai
20. ADMA(Ayurvedic drug manufacturing association)	Mumbai
21. IASTAM(international association for the study of traditional Asian medicine)	Mumbai
22. FRHLT(foundation for revitalization of local health traditions)	Bangalore
23. Botanical survey of India	Kolkata
24. Podar hospital	Mumbai
25. BHU (Banaras Hindu university)	Varanasi
26. TBGRI(tropical botanical garden and research institute)	Thiruvantpuram
27. NCL (national chemical laboratory)	Pune
28. NPRC (Nicholas Piramal Research Centre)	Mumbai
29. NBPGR(National Bureau of plant genetic resources)	New Delhi
30. NIMHANS(National institute for mental health and neurosciences)	Bangalore

CONCLUSION

Herbal drugs have been used since early 5000 years. Indian population is still using ayurvedic medicines due to their less side effects and safety so the government of India permission accessed to pharmaceutical industries to formulate medicine from herbs. The demand of herbal drugs rising day by day due to their clinical effective actions, and the point if economy is beneficial from pharmaceutical industry. When compared to English medicine herbal medicine is more beneficial they do not provoke allergic reaction, side effects and they are easily available in large variety and quantity and also easy to manufacture chief in cost. To the effective action of herbal drugs they should be stored in cool and dry place and air tight container, do not stored in direct sunlight and moisture. Moisture can promote bacterial and fungal growth.

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